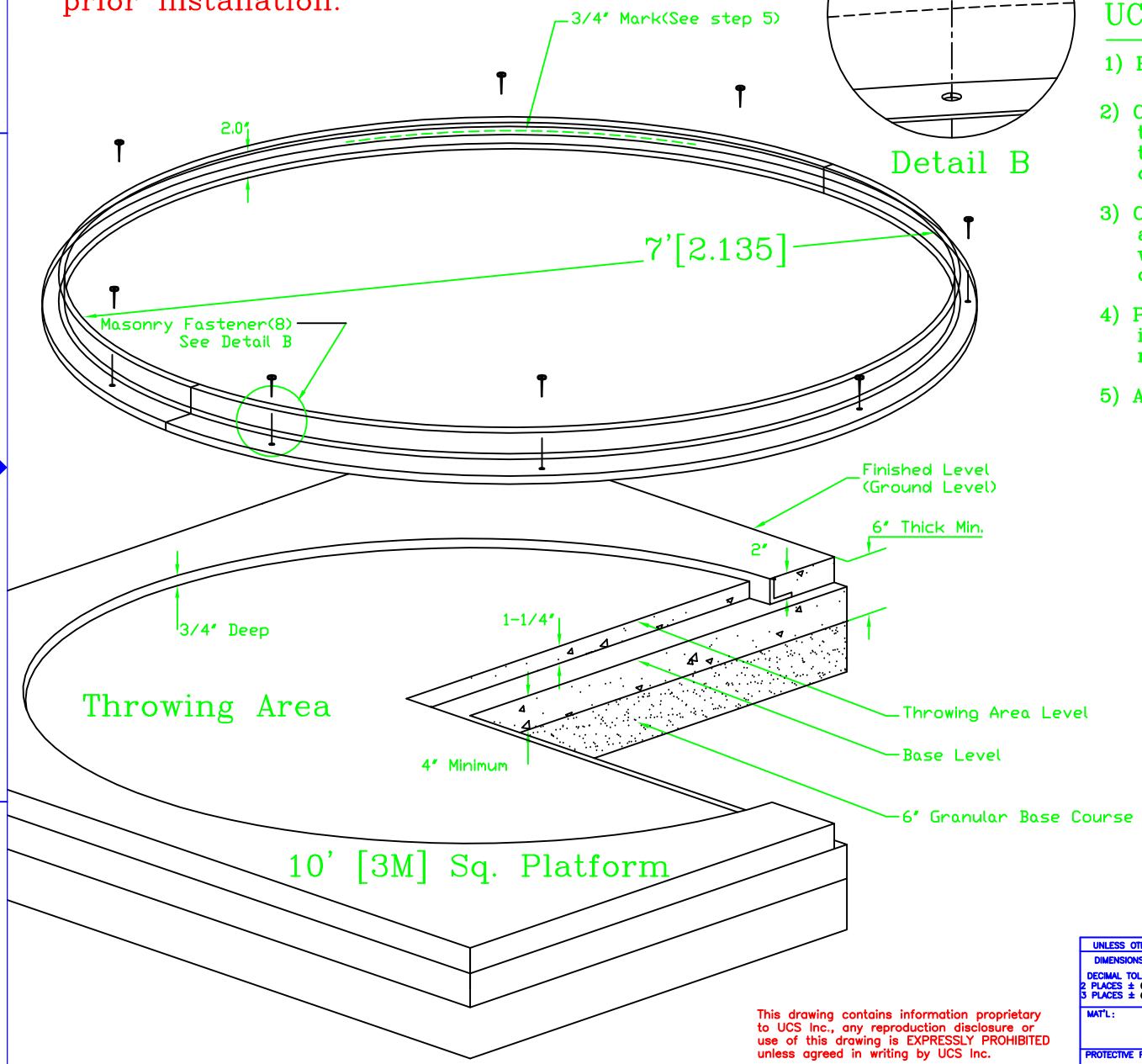
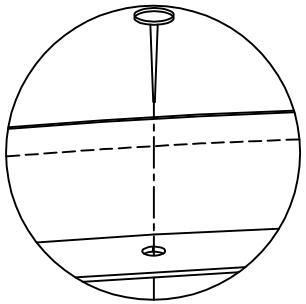
WARNING

All rings must be measured by contractor for roundness prior installation.





Detail B

Installation Instructions for UCS 725 Aluminum Series Rings

1) Pour concrete base(10'[3M] sq.) to within 2" of finished level(~4")
2) Center ring on 10'x10' base, check that it is level, and fasten it down through the 4 holes provided(ramset or other suitable means).
3) Clearly mark 3/4" down from the rim, all around on the inside of the rim. This will be the level which to float the cement on the inside.(Throwing area)
4) Pour cement to the marked line on the inside and pour cement flush with the rim on the outisde of the ring(finshed level)
5) Allow full cure time for cement

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMAL TOL: ANGULAR TOL: 2 PLACES ± 0.010 ± 1/2° 3 PLACES ± 0.005 MAT'L: PROTECTIVE FINISH:	CONTRACT NO.	UCS 511 HOFFMAN RD LINCOLNTON, NC, 28092	
	APPROVALS / DATE DRAWN A.ANGELOV 8.27.98 CHECKED ENGINEER CHECKED	TITLE: UCS SERIES 725 ALUMINUM 2" SHOT RING INST.	
		SIZE C · FILE 725AL · DWG NO. 725-2575 · REV. –	
		SCALE NONE · SHEET 1 OF 1	